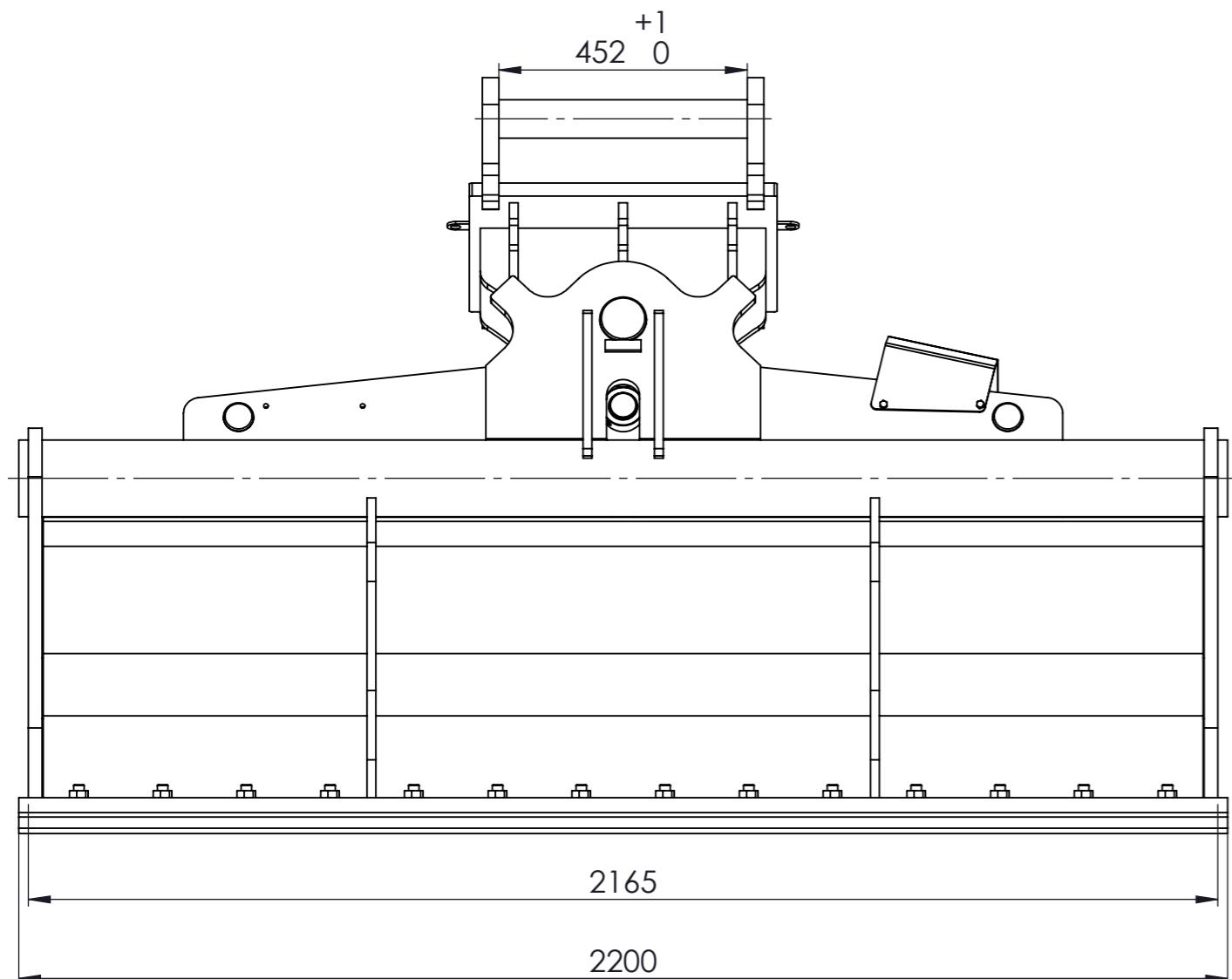
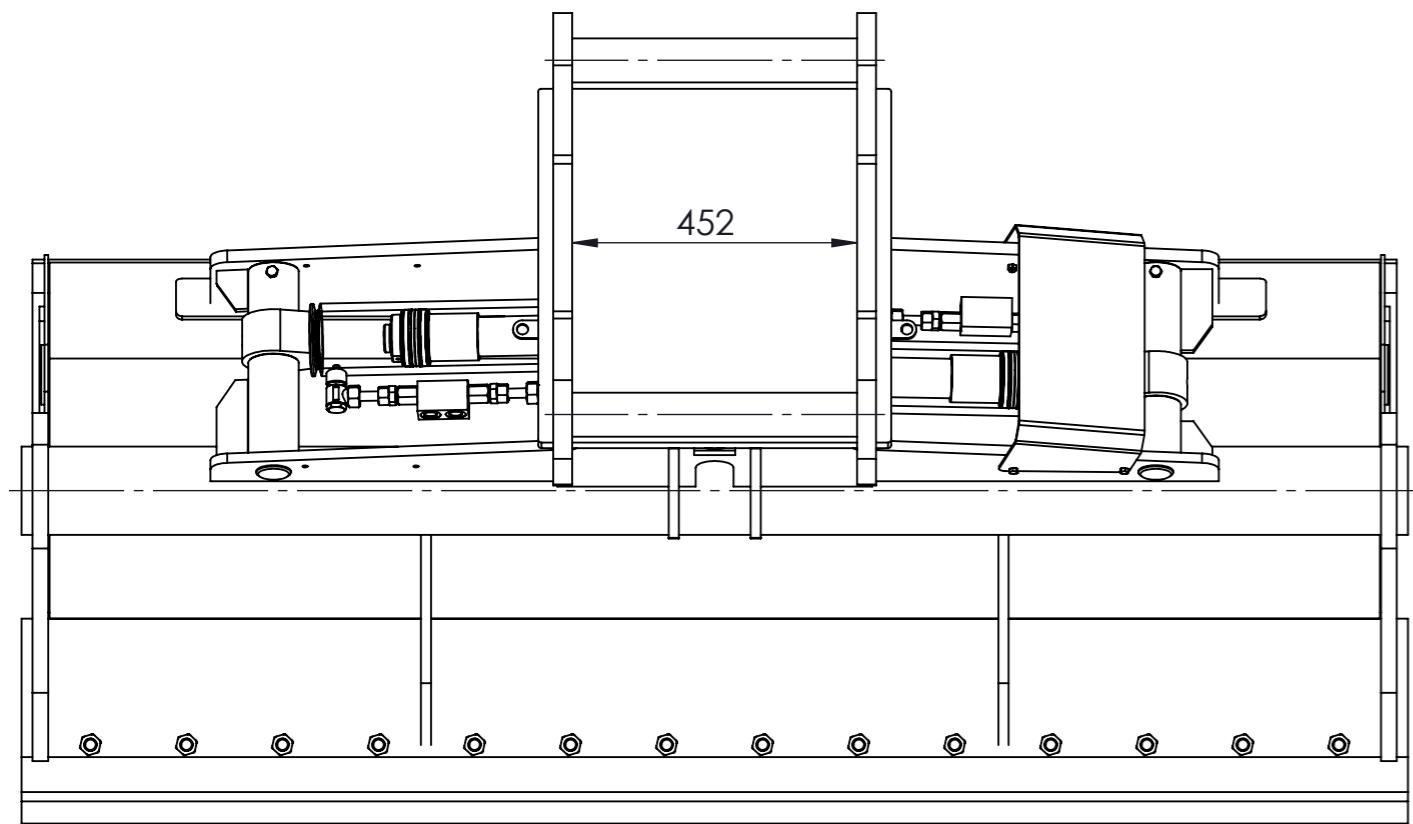
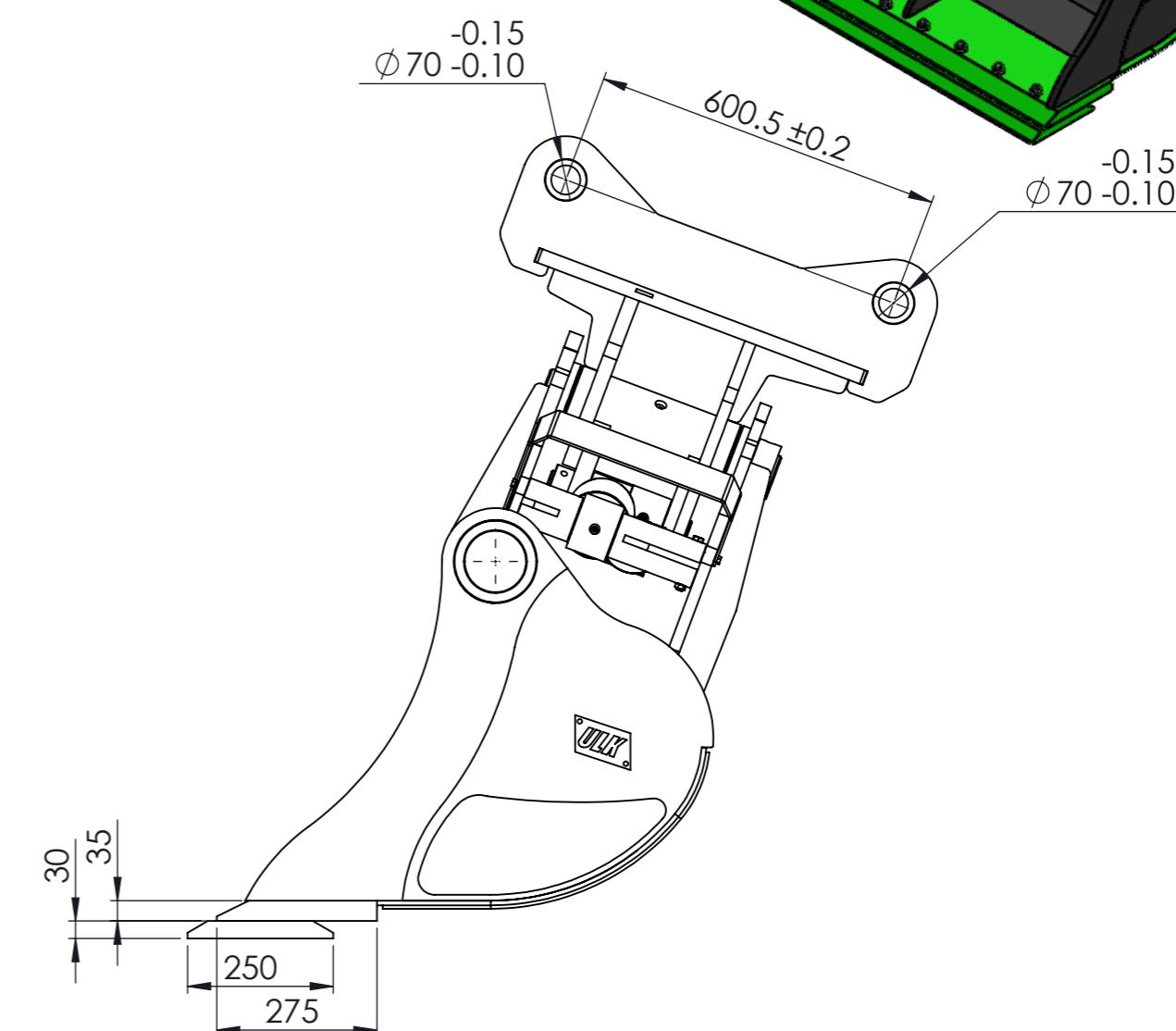


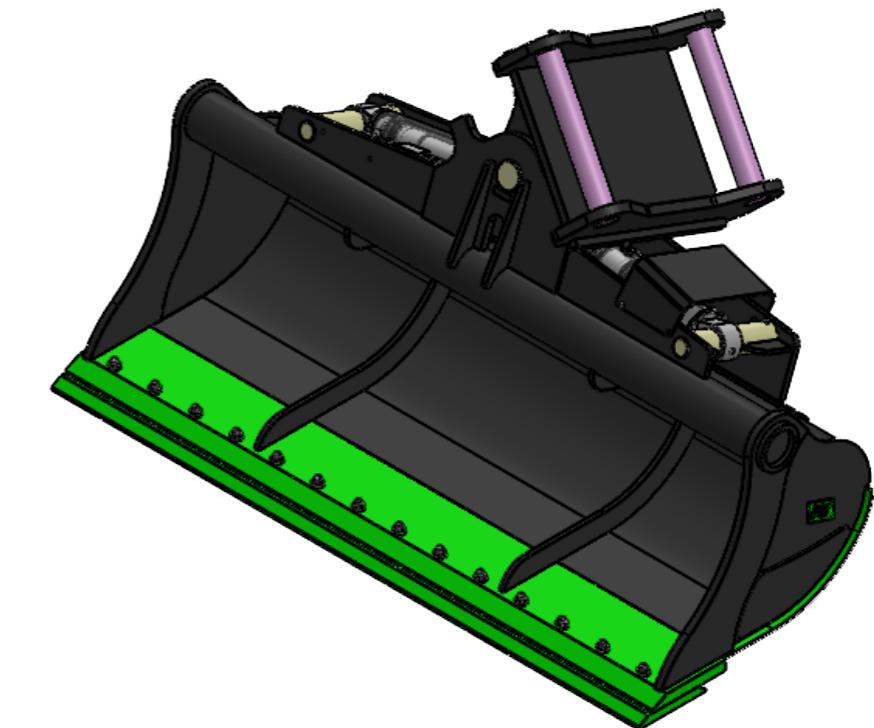
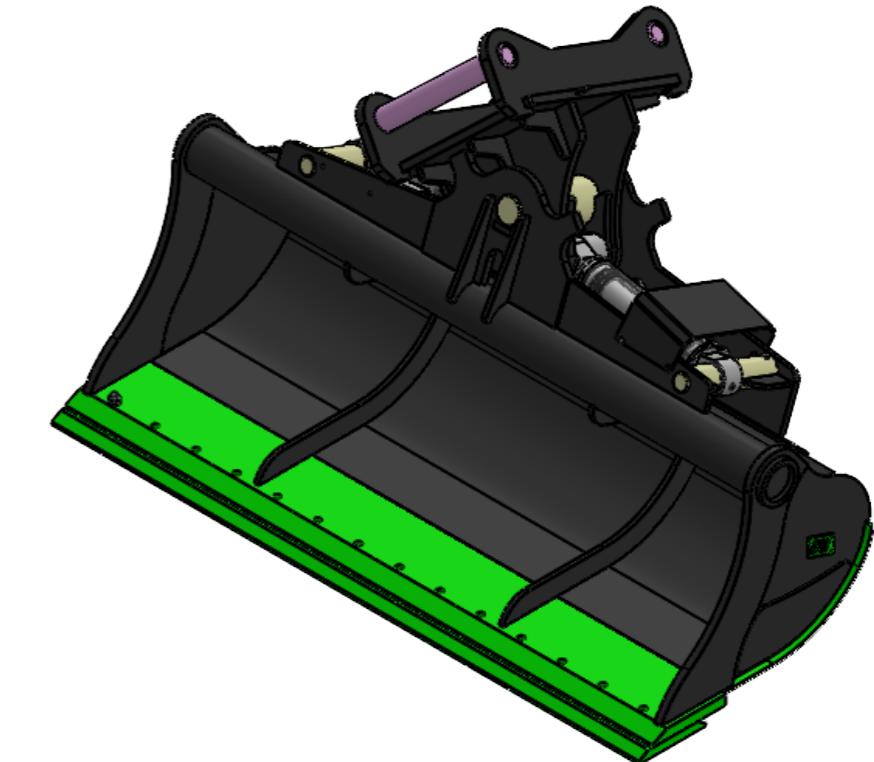
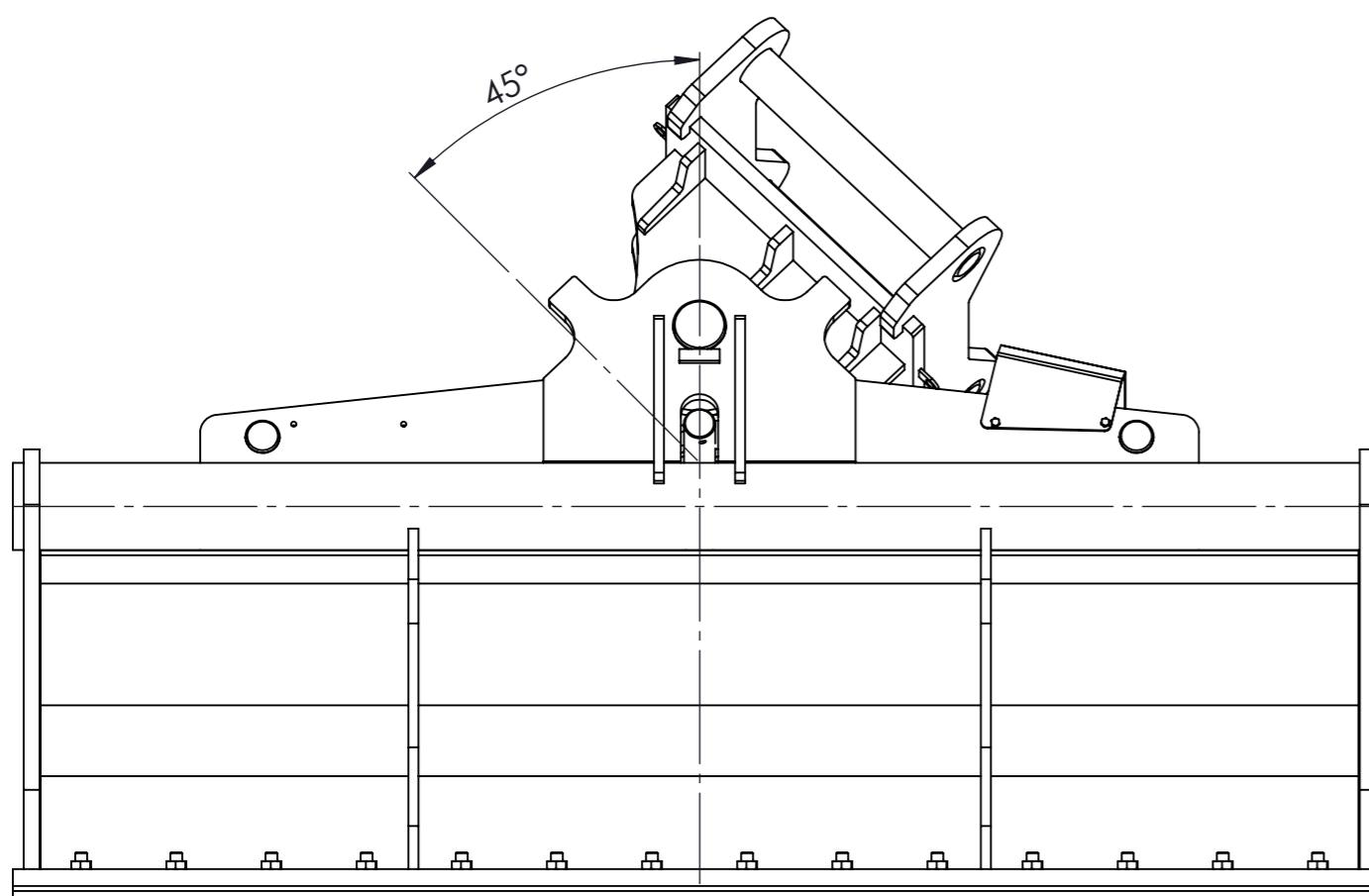
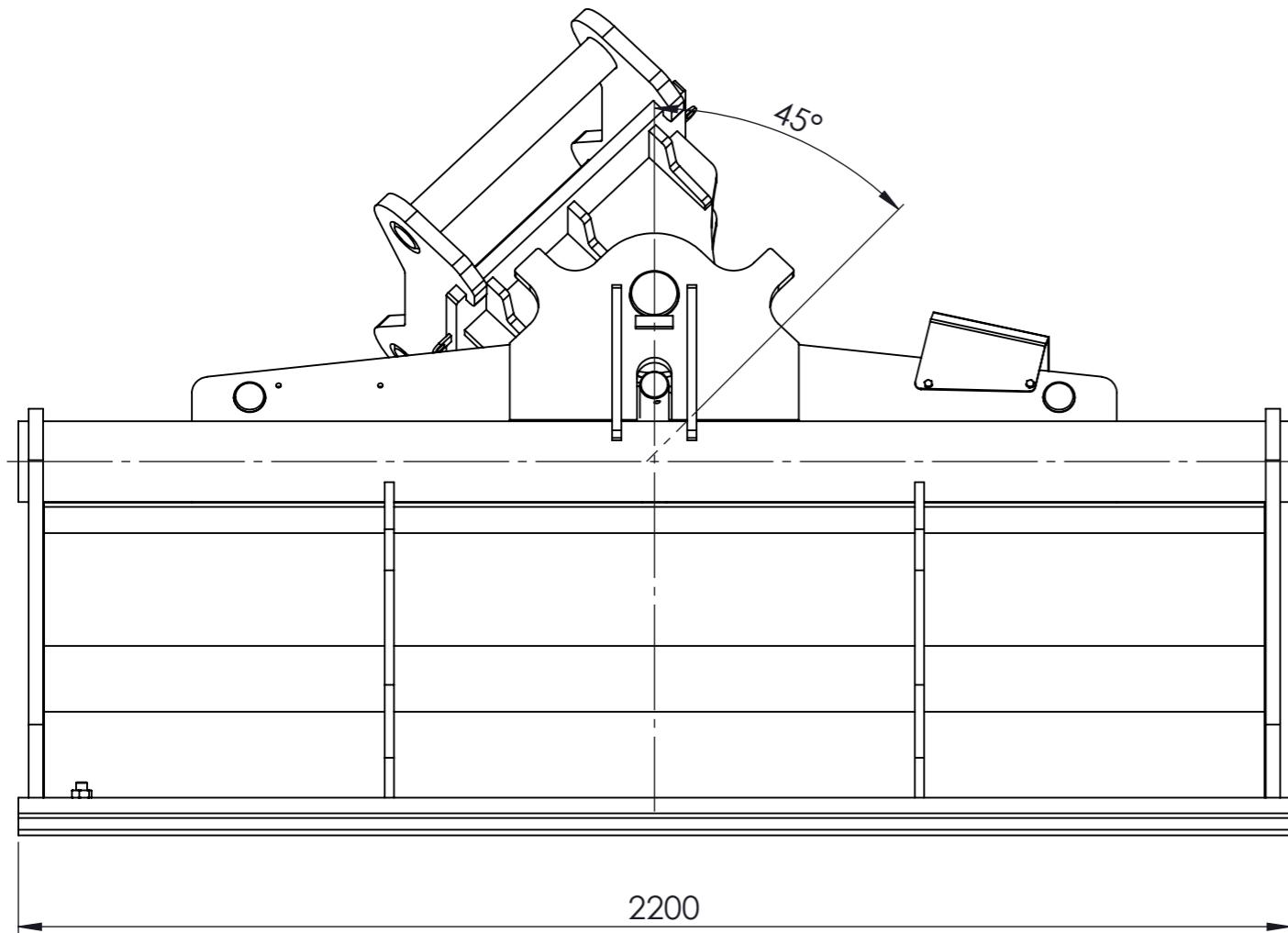
| 1 | 2 | 3 | 4 | 5 | 6        | 7                    | 8                       |      |        |
|---|---|---|---|---|----------|----------------------|-------------------------|------|--------|
| A | B | C | D | E | ITEM NO. | PART NUMBER          | DESCRIPTION             | QTY. | Weight |
|   |   |   |   |   | 1        | GCI2022-2200-S70-3   | BUCKET                  | 1    | 673.7  |
|   |   |   |   |   | 2        | GCI2022-2200-S70-2   | TOP ASSEMBLY            | 1    | 204.1  |
|   |   |   |   |   | 3        | 9063210              | CYLINDER                | 1    | 38.9   |
|   |   |   |   |   | 4        | 9063210              | CYLINDER                | 1    | 38.9   |
|   |   |   |   |   | 5        | GCI2022-2200-S70-17  | PIN                     | 2    | 0.7    |
|   |   |   |   |   | 6        | GCI2022-2200-S70-11  | PIVOT PIN               | 1    | 2.2    |
|   |   |   |   |   | 7        | GCI1215-S60-2000-045 | PLOW BOLT 3/4"-2 1/2" L | 14   | 0.52   |
|   |   |   |   |   | 8        | GCI1215-S60-2000-046 | PLOW BOLT 1/2"          | 14   | 0.05   |
|   |   |   |   |   | 9        | GCI2022-2200-S70-28  | CYLINDER PROTECTION CAP | 1    | 3.8    |
|   |   |   |   |   | 10       | GCI1215-S60-2000-047 | M8 X35                  | 4    | 0.0    |
|   |   |   |   |   | 11       | GCI1215-S60-2000-048 | M12 HEX NUT             | 4    | 0.0    |
|   |   |   |   |   | 12       | GCI1215-S60-2000-051 | M10x80                  | 2    | 0.1    |
|   |   |   |   |   | 13       | GCI1215-S60-2000-049 | M16x120                 | 1    | 0.2    |
|   |   |   |   |   | 14       | GCI1215-S60-2000-050 | M16 HEX NUT             | 1    | 0.0    |
|   |   |   |   |   | 15       | GCI2022-2200-S70-20  | SUPPORT BLOCK           | 1    | 0.1    |
|   |   |   |   |   | 16       | GCI2022-2200-S70-27  | PIVOT LOWER PIN         | 1    | 0.5    |
|   |   |   |   |   | 17       | GCI1215-S60-2000-052 | M10 HEX NUT             | 2    | 0.0    |



| XX   | XX   | XX          | XX          | XX   | XX          |
|------|------|-------------|-------------|------|-------------|
| ZONE | REV. | DESCRIPTION | CHANGE DOC. | DATE | APPROVED BY |



|   |  |  |  |                     |
|---|--|--|--|---------------------|
|    | <b>MACHINING TOLERANCES:</b><br>0<br>0.00mm<br>0.00mm<br>0.00mm<br>ANGULAR:<br>SURFACE FINISH Ra 3.2 MICRO mm U.O.N.<br>BREAK ALL SHARP CORNERS TO 0.2-0.4x45°<br>ALL DIMENSIONS ARE IN MM.<br>TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N | <b>FABRICATION TOLERANCES</b><br>LINEAR DIMENSIONS 0 to 500mm<br>±0.5mm<br>±1.0mm<br>LINEAR DIMENSIONS 501mm to 1500mm<br>±2.0mm<br>±2.0mm<br>ANGULAR<br>±0.10mm<br>±0.50mm<br>PLATE THICKNESS & SECTION SIZE TO BE WITHIN<br>NORMAL AS1365 TOLERANCES U.O.N.<br>WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014<br>ALL WELD SIZES ARE FINAL<br>ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.<br>SURFACE PROTECTION AS PER PROJECT SPECIFICATION | <b>TITLE:</b> <b>TI LT BUCKET-2200</b> |                     |
| DRW BY  | HK   | 24/10/2025   | DWG No.                                | GCI2022-2200-S70-00 |
| CKD & APP BY  |  |  | MAT'L :                                | REFER BOM           |
|   |  |  | WEIGHT (KGS):                          | 968.3               |
| This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK.<br>PROPRIETY, CONFIDENTIAL & COPYRIGHT © |  |  | SIZE :                                 | A4                  |
|   |  |  | SHEETS:                                | 2 OF 3              |



|   |  |  |  |  |  |
|---|--|--|--|--|--|
|  |  | <b>MACHINING TOLERANCES:</b><br>0 ±0.50mm<br>0.0mm ±0.30mm<br>0.00mm ±0.20mm<br>0.000mm ±0.10mm<br>ANGULAR: ±0.50<br>SURFACE FINISH Ra 3.2 MICRO mm U.N.O.<br>BREAK ALL SHARP CORNERS TO 0.2-0.4x45°<br>ALL DIMENSIONS ARE IN MM.<br>TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N |  | <b>FABRICATION TOLERANCES</b><br>LINEAR DIMENSIONS 0 to 500mm ±0.5mm<br>LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm<br>LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm<br>ANGULAR ±0.5mm<br>PLATE THICKNESS & SECTION SIZE TO BE WITHIN ±0.5mm<br>NORMAL AS1365 TOLERANCES U.O.N.<br>WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014<br>ALL WELD SIZES ARE FINAL<br>ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.<br>SURFACE PROTECTION AS PER PROJECT SPECIFICATION |  |
| <b>TITLE:</b> <b>TIILT BUCKET-2200</b>  |  | <b>DO NOT SCALE DRAWING</b><br>IF IN DOUBT, ASK  |  | <b>SCALE:</b> 1:20   |  |
| <b>DRW BY:</b> HK <b>24/10/2025</b>   |  | <b>DWG No.</b> <b>GCI2022-2200-S70-00</b>  |  | <b>MAT'L :</b> <b>REFER BOM</b> <b>WEIGHT (KGS):</b> <b>964.6</b>  |  |
| <b>CKD &amp; APP BY:</b>  |  |  |  | <b>SIZE:</b> A4 <b>Sheets:</b> 3 OF 3  |  |

| XX   |      | XX          |             | XX   |             |
|------|------|-------------|-------------|------|-------------|
| ZONE | REV. | DESCRIPTION | CHANGE DOC. | DATE | APPROVED BY |
|      |      |             |             |      |             |

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