

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight
1	GCI2022-2200-S70-3	GCI2022-2200-OQ70 BUCKET	1	673.7
2	GCI2022-2200-S70-2	TOP ASSEMBLY	1	204.1
3	9063210	CYLINDER	1	38.9
4	9063210	CYLINDER	1	38.9
5	GCI2022-2200-S70-17	PIN	2	0.7
6	GCI2022-2200-S70-11	PIVOT PIN	1	2.2
7	GCI1215-S60-2000-045	PLOW BOLT 3/4"-2 1/2"L	14	0.52
8	GCI1215-S60-2000-046	PLOW BOLT 1/2"	14	0.05
9	GCI2022-2200-S70-28	CYLINDER PROTECTION CAP	1	3.8
10	GCI1215-S60-2000-047	M8 X35	4	0.0
11	GCI1215-S60-2000-048	M12 HEX NUT	4	0.0
12	GCI1215-S60-2000-051	M10x80	2	0.1
13	GCI1215-S60-2000-049	M16x120	1	0.2
14	GCI1215-S60-2000-050	M16 HEX NUT	1	0.0
15	GCI2022-2200-S70-20	SUPPORT BLOCK	1	0.1
16	GCI2022-2200-S70-27	PIVOT LOWER PIN	1	0.5
17	GCI1215-S60-2000-052	M10 HEX NUT	2	0.0

MACHINING TOLERANCES:

0
0.0mm
0.00mm
0.000mm
ANGULAR:
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm ±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm
ANGULAR
PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: **TILT BUCKET-2200**

DO NOT SCALE DRAWING IF IN DOUBT, ASK

SCALE: 1:20

DRW BY: HK DATE: 24/10/2025

CKD & APP BY:

DWG No. **GCI2022-2200-S70-00**

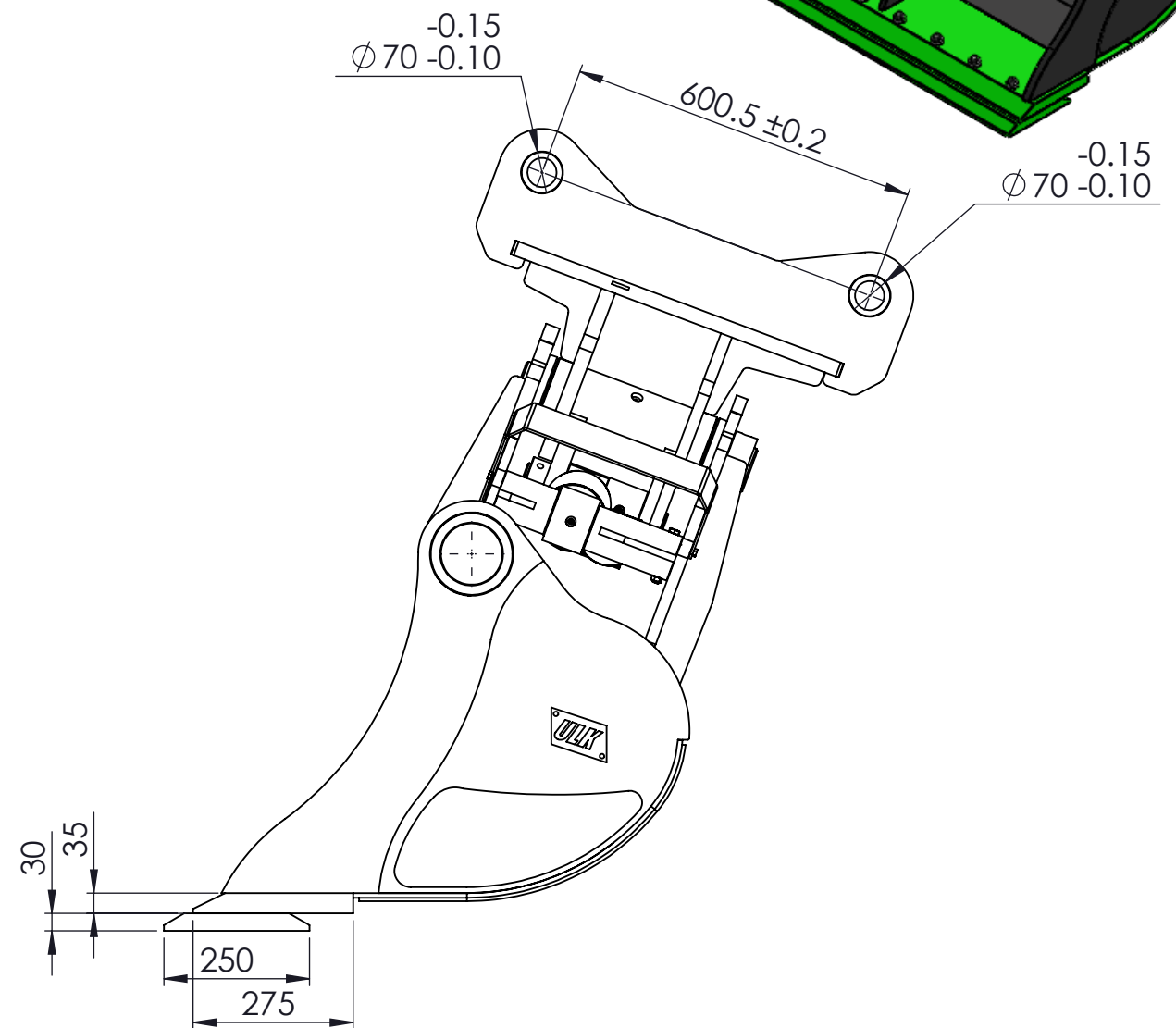
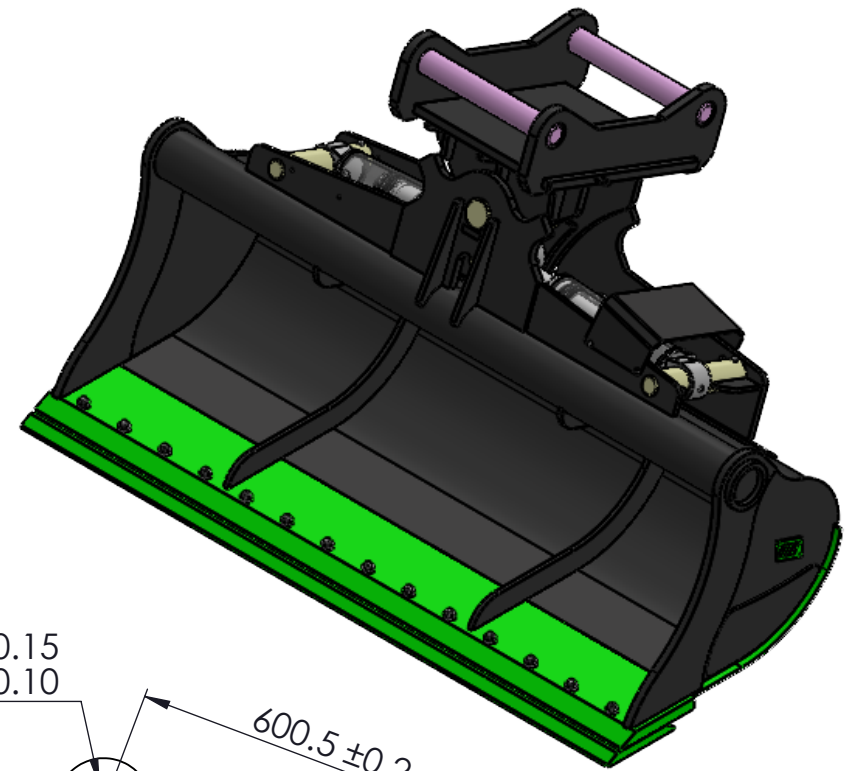
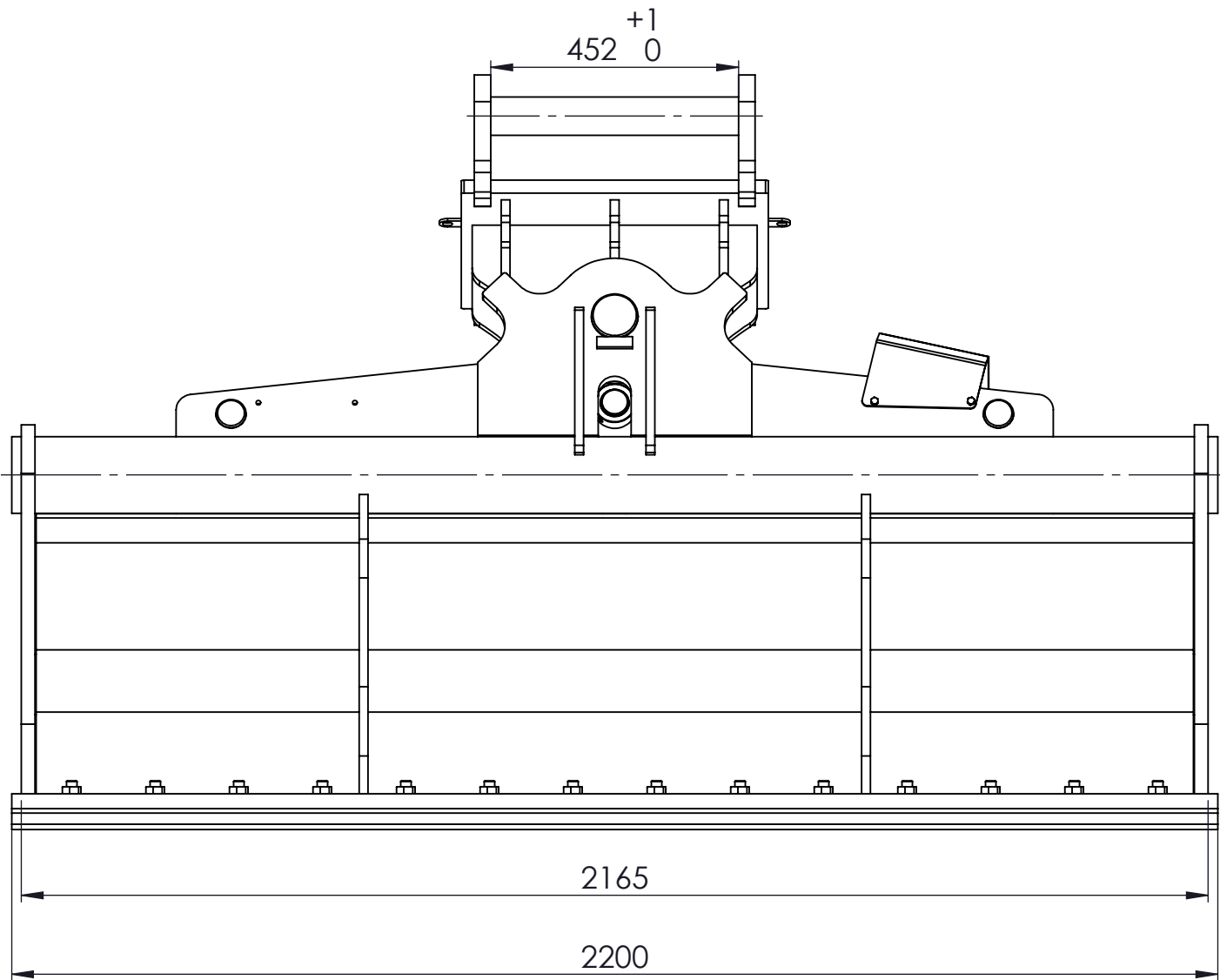
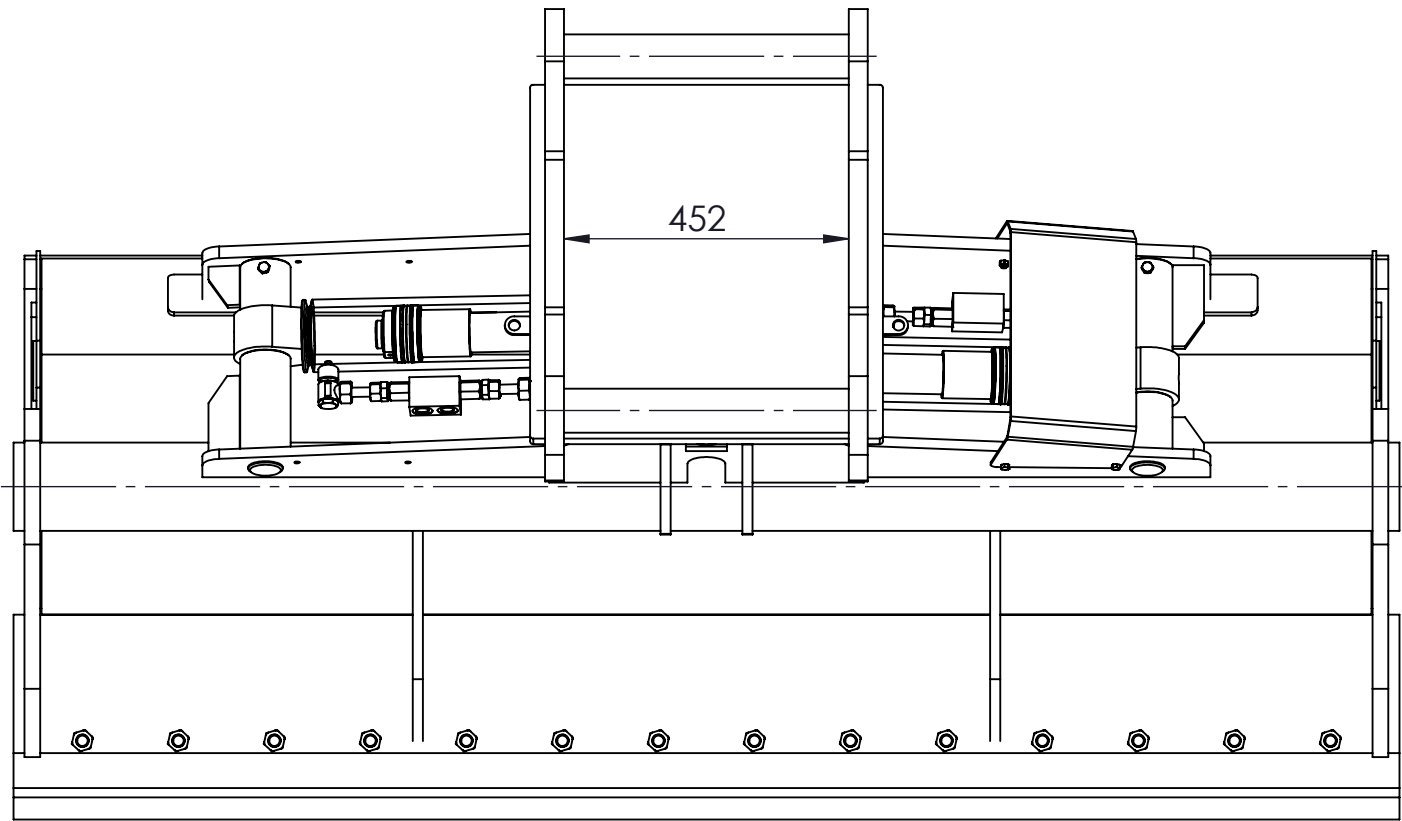
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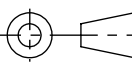
WEIGHT (KGS): **968.3**

SIZE: A4 SHEETS: 1 OF 3

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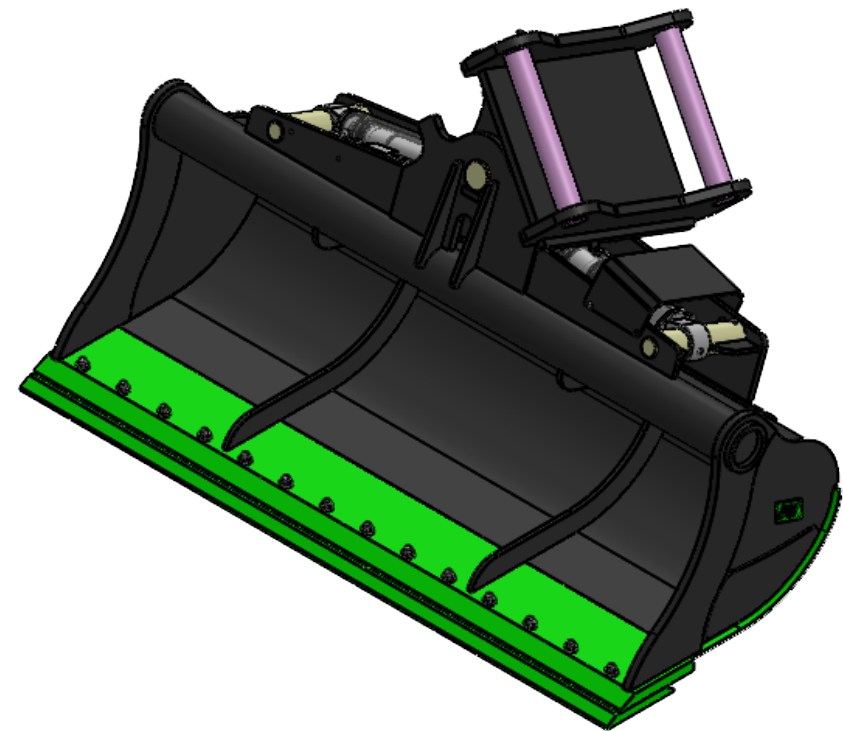
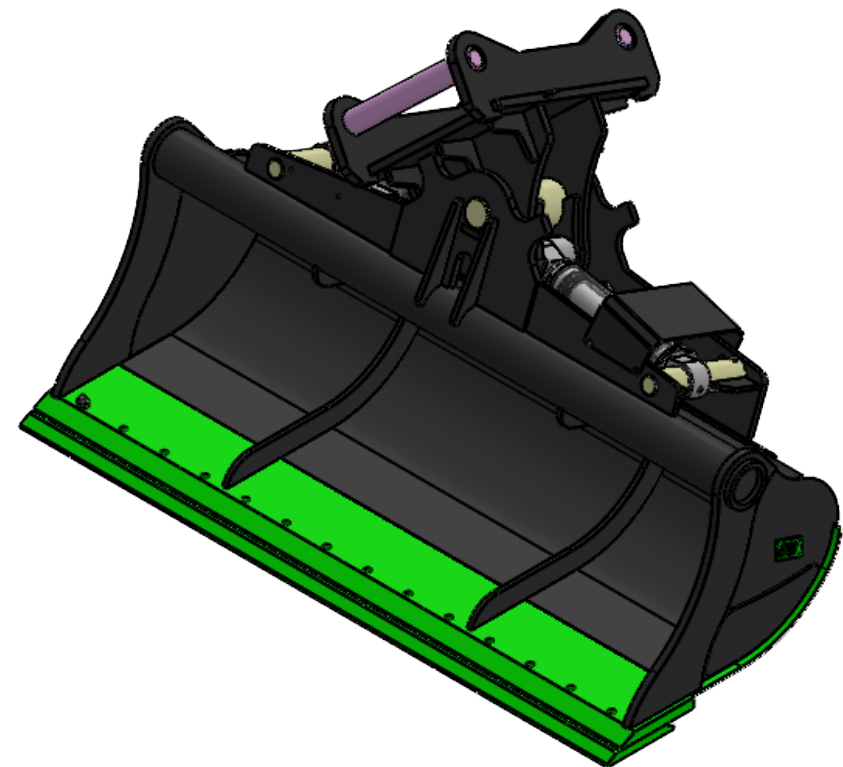
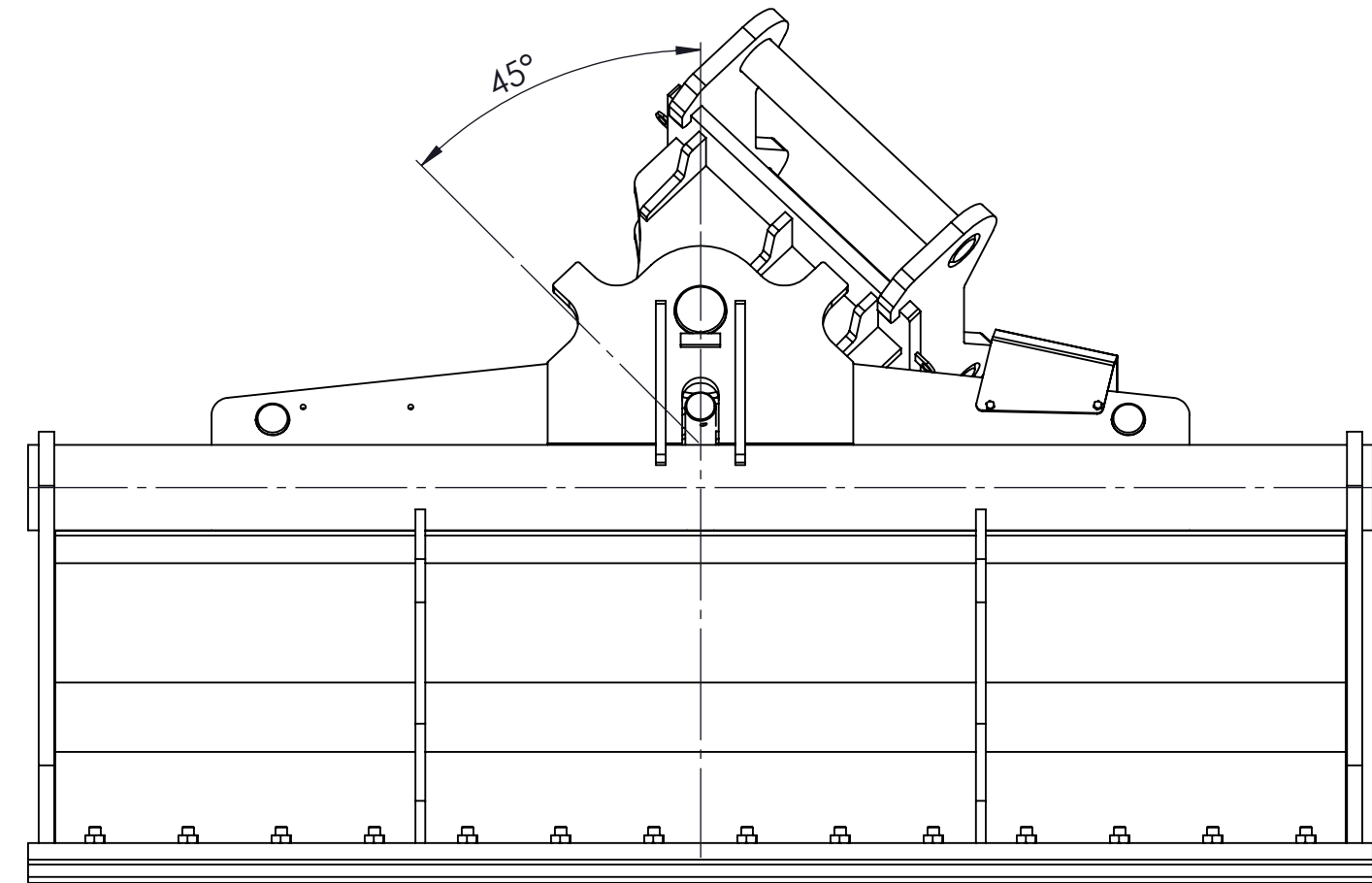
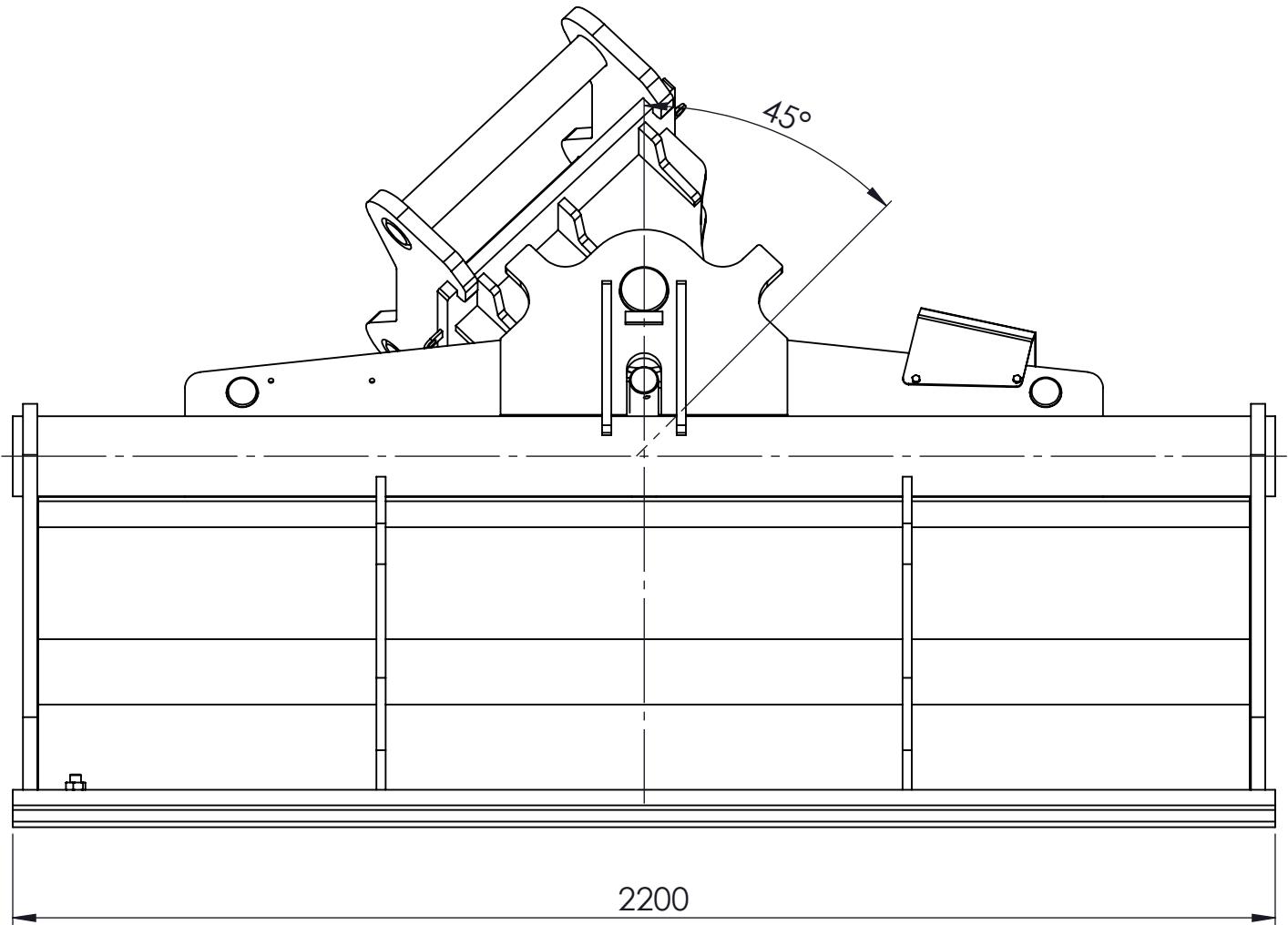
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ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE
			APPROVED BY	



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002-U.O.N		$\pm 0.50\text{mm}$ $\pm 0.30\text{mm}$ $\pm 0.20\text{mm}$ $\pm 0.10\text{mm}$ ± 0.50		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		$\pm 0.5\text{mm}$ $\pm 1.0\text{mm}$ $\pm 2.0\text{mm}$ $\pm 0.5\text{mm}$	
TITLE: TILT BUCKET-2200				DO NOT SCALE DRAWING IF IN DOUBT, ASK			
SCALE: 1:20				MAT'L : REFER BOM			
DWG No.		GC12022-2200-S70-00				WEIGHT (KGS): 968.3	
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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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0.00mm
0.000mm
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DRW BY: HK

CKD & APP BY:

24/10/2025

TITLE: TILT BUCKET-2200

DWG No. GCI2022-2200-S70-00

DO NOT SCALE DRAWING IF IN DOUBT, ASK

SCALE: 1:20

MAT'L: REFER BOM

WEIGHT (KGS): 964.6

SIZE: A4

SHEETS: 3 OF 3

XX

ZONE

REV.

DESCRIPTION

XX

CHANGE DOC.

DATE

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